

MOX sistemi - tehnična dokumentacija

datasheet-luceo-en.pdf

Tehnični prevod: za dimenzije si oglejte izvirne risbe in referenčne strani.

Izvorna stran 1

Podatkovni list izdelka

Proizvajalec Mox Profile Systems

Naslov dokumenta Oblikovanje in kakovost: Luceo

Ime izdelka Luceo

Opis izdelka Aluminijasta LED obroba

Št. artikla LCE

Področje uporabe Javno, pisarniško, stanovanjsko

Material EN AW 6463 T6, EN AW 6061 T6

Dolžina 2500 mm

Površina praškasto lakirana, eloksirana, kromirana

Luceo aluminijast LED podstavek je zaradi svoje dekorativne osvetlitve večinoma priljubljen pri ekskluzivnih projektih.

Lahko se uporablja tudi kot vodilna luč v temnih prostorih.

Poleg funkcije osvetlitve pokriva tudi napake na spojih tal in sten.

Preprečuje nabiranje umazanije in škodljivih organizmov ter zagotavlja higienično in zdravo uporabo več let.

Z votlo površino v svoji zasnovi zbira telefonske, električne in internetne kable za organizacijo vašega okolja.

Je izjemno vzdržljiv in dolgotrajen, saj je izdelan iz visoko kakovostnih surovin in ima debele stene.

Za razliko od svojih konkurentov izstopa z debelino nanosa in kakovostjo eloksiranja ter s predobdelavo, ki zagotavlja odpornost proti koroziji pri elektrostatičnem prašnem barvanju.

Luceo ima preprost in minimalističen videz s svojo tanko obliko.

Z vgradnimi ali osnovnimi metodami nanašanja ga je mogoče poravnati s steno ali uporabiti kot tradicionalno letev.

Luceo aluminijasto LED letev je mogoče enostavno namestiti tako, da zadnji profil pritrdite na steno z vijaki in namestite LED trakove v utor in nato pogon.

Aplikacija bo zaključena z montažo sprednjega pokrovnega profila s sistemom zaskočnega zaklepanja skupaj z difuzorji.

Glede na področje uporabe se lahko LED trakovi uporabljajo v obeh utorih, v zgornjem ali spodnjem utoru ločeno.

Za poravnavo s steno lahko na vrh izdelka položite lesene deske, suhomontažne ali keramične obloge.

Vogale lahko sestavite z rezanjem profila na 45 stopinj.

Za blokiranje neželene svetlobe v kotnih robovih lahko uporabite posebne pokrove.

Luceo aluminijast LED podstavek ima možnosti mat eloksiranega, svetlo eloksiranega, satenasto kemično svetlo eloksiranega in elektrostatičnega prašnega barvanja.

Medtem ko so na voljo srebrni, rumeni, inox, bronasti in črni anodizirani barvni premazi, ga je mogoče tudi pobarvati na zeleno oznako RAL z elektrostatičnim prašnim barvanjem.

Stran 1/3

Garancija

Ta izdelek ima garancijo 5 let od datuma prejema, razen za napake uporabnika, kot je navedeno spodaj:

Poškodbe zaradi udarca Poškodbe povzročene s praskami Poškodbe povzročene z abrazivno snovjo ali stikom s kemičnimi čistilnimi sredstvi Poškodbe povzročene zaradi dolgotrajnega stika z vodo Poškodbe povzročene zaradi izpostavljenosti intenzivni temperaturi Poškodbe povzročene z montažo

LANOITANRETNIFORANODISING QUALITYLABEL INDUSTRIAL TS-EN 755-8 TS-EN 755-9 TS 4922

Izvorna stran 2

PODATKOVNI LIST ZA ZLITINO

EN AW 6463 T6 [AlMg0.7Si]

Kraj uporabe

Zlitina EN AW-6463 je široko uporabljena zlitina za ekstruzijo, primerna za aplikacije, kjer so potrebne le skromne trdnostne lastnosti.

Deli so lahko

izdelan z dobro kakovostjo površine, primeren za številne postopke premazovanja.

Tipična področja uporabe so pohištvo, zaključni materiali, okna in vrata,

karoserija, izdelava fasade, stebri za razsvetljavo in drogovi za zastave.

Kemična sestava v skladu z EN573-3 (masa%, preostanek Al)

Si Fe Cu Mn Mg Cr Zn Ti Al

0,20 - 0,60 Max 0,15 0,2 Max 0,5 0,45 - 0,9 - Max 0,05 Max 0,1 Ostalo

Mehanske lastnosti v skladu z EN755-2

Kaljenje* Debelina stene e*** Napetost tečenja Natezna trdnost Raztezek Brinellova trdota

- e* mm Rp0,2 min Mpa Rm min Mpa Min A50mm % - Maks A % HB**

T4 e≤50 75 125 14 - 12 46

T5 e≤50 150 110 8 - 6 60

T6 e≤50 195 160 10 - 8 74

* Oznaka kaljenja v skladu z EN515: T4-naravno starano do stabilnih pogojev, T5-ohlajeno iz postopka oblikovanja pri povišani temperaturi in

umetno starano, T6-Solution toplotno obdelano, kaljeno in umetno starano,

** Vrednosti trdote so samo informativne,

*** Pri različnih debelinah sten znotraj enega profila veljajo najnižje navedene lastnosti za veljavne za celoten presek profila.

Fizikalne lastnosti (približne vrednosti, 20°C)

Gostota Območje taljenja Električni toplotni koeficient modula

(kg/m³) (°C) prevodnost prevodnost toplotna elastičnost

2700 585-650 (MS/m) (W/m.K) ekspanzija (GPa)

28-34 200-220 10⁻⁶/K ~70

Varljivost¹

Plin: 3 TIG: 2 MIG: 2

Tipični polnilni materiali (EN ISO18273): SG-AlMg5Cr(A) ali AlSi5 in AlMg3, ko je treba izdelek eloksirati.

Zaradi vnosa toplote med varjenjem

mehanske lastnosti se bodo zmanjšale za približno 50 % (ref.

EN1999-1).

Lastnosti obdelave¹: T4 Kaljenje 3 / T5, T6 Kaljenje 2

Lastnosti prevleke¹ Trdo/zaščitno eloksiranje: 1 / Dekorativno/svetlo/barvno eloksiranje: 2

Odpornost proti koroziji¹ Splošno: 1 Marine: 2

¹Relativna kvalifikacija v razponu od 1-zelo dobro do 6-neprimerno

Stran 2/3

Izvorna stran 3

Pvc prozoren led difuzorski trak

Merilni trak, brez kota Merilni trak, št

Tolerance žage Tolerance žage (Inline Cut)

testni kotni test

DIN 16941:2021-11 Toleranca krožnega premera in višine posnetja (mm) DIN 16941:2021-11 4 Toleranca popačenja TV

Toleranca serije 3 3-6 6-10 10-18 30-50 50-80 >50 Toleranca Line <30 30-60 60-120 120-180 180-250 >250

2A in 2B $\pm 0,5$ $\pm 20\%$ $\pm 18\%$ $\pm 15\%$ $\pm 15\%$ $\pm 12\%$ $\pm 10\%$ 2A, 3A, 4A 5° 4° 3°30' 3° 2°30' 2°

DIN 16941:2021-11 Nazivni obseg velikosti (mm)

Toleranca debeline stene Tolerance dolžinskih meritev

Serija strpnosti

2A in 2B $\pm 0,2$ $\pm 0,3$ $\pm 0,4$ $\pm 0,5$ $\pm 0,6$ $\pm 0,8$ % $\pm 0,3$ $\pm 0,4$ $\pm 0,5$ $\pm 0,6$ $\pm 0,7$ $\pm 0,8$ $\pm 1,0$ $\pm 1,2$ $\pm 2,0$ $\pm 3,0$

Stran 3/3

Izvirne risbe in referenčne strani

Product Datasheet



Manufacturer	Mox Profile Systems
Document Title	Design and quality: Luceo
Product Name	Luceo
Product Description	Aluminium LED Skirting Board
Item No	LCE
Area of Use	Public, Office, Residential
Material	EN AW 6463 T6, EN AW 6061 T6
Length	2500mm
Surface	Powder Coated, Anodised, Chrome Plated

Luceo aluminium LED skirting board is mostly preferred in exclusive projects through its decorative lighting feature. It can also be used as a guiding light in dark places. In addition to its illumination feature, it also covers the defects in floor and wall joints. It prevents dirt accumulation and harmful organisms to provide hygienic and healthy use for many years. With the hollow area in its design, it collects the telephone, electricity and internet cables to organize your environment. It is extremely durable and long-lasting since it is produced from high quality raw material and has thick walls. Unlike its competitors, it stands out with its coating thickness and quality of anodizing, and with its pretreatment application that provides resistance to corrosion in electrostatic powder painting. Luceo has a plain and minimal appearance with its slim form. With its built-in or basic application methods, it can be flush to wall or used as a traditional skirting board. Luceo aluminium LED skirting board can be easily installed by fixing the rear profile to the wall with screws and installing the LED strips to the grooves then the driver. Application will be completed by mounting the front cover profile with its snap lock system along with the diffusers. According to the application area, LED strips can be used inside both grooves, top groove or bottom groove separately. For flush with wall application, wood planks, drywall or ceramic platings can be placed on the top of the product. Corners can be assembled by cutting the profile to 45 degrees. Special covers can be used to block the unwanted light in corner edges. Luceo aluminum LED skirting board has matte anodized, bright anodized, satin chemical bright anodized and electrostatic powder painting options. While silver, yellow, inox, bronze and black anodized color coatings are available, it can also be painted to the desired RAL code with electrostatic powder painting.



Warranty

This product is under warranty for 5 years from the date of receipt except for the user errors as listed below:

- Damage caused by impact
- Damage caused by scratching
- Damage caused by abrasive substance or chemical cleaning agents contact
- Damage caused by prolonged contact with water
- Damage caused by exposure to intense temperature
- Damage caused by montage



ALLOY DATASHEET
EN AW 6463 T6 [AlMg0.7Si]

Place Of Use

The alloy EN AW-6463 is a widely used extrusion alloy, suitable for applications where only modest strength properties are required. Parts can be produced with a good surface quality, suitable for many coating operations. Typical application fields are furniture, finishing materials, windows and doors, car body finishing, facade construction, lighting columns and flagpoles.

Chemical composition according to EN573-3 (weight%, remainder Al)

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al
0,20 - 0,60	Max 0,15	0,2	Max 0,5	0,45 - 0,9	-	Max 0,05	Max 0,1	Rest

Mechanical properties according to EN755-2

Temper*	Wall Thickness e***	Yield Stress	Tensile Strength	Elongation	Brinell Hardness
-	e* mm	Rp0,2 min Mpa	Rm min Mpa	Min A50mm % - Max A %	HB**
T4	e≤50	75	125	14 - 12	46
T5	e≤50	150	110	8 - 6	60
T6	e≤50	195	160	10 - 8	74

* Temper designation according to EN515: T4-Naturally aged to a stable condition, T5-cooled from an elevated temperature forming operation and artificially aged, T6-Solution heat treated, quenched and artificially aged,

** Hardness values are for indication only,

*** For different wall thicknesses within one profile, the lowest specified properties shall be considered as valid for the whole profile cross section.

Physical properties (approximate values, 20°C)

Density (kg/m³)	Melting range (°C)	Electrical conductivity (MS/m)	Thermal conductivity (W/m.K)	Co-efficient of thermal expansion	Modulus of elasticity (GPa)
2700	585-650	28-34	200-220	10 ⁻⁶ /K 23.4	~70

Weldability¹

Gas: 3 TIG: 2 MIG: 2

Typical filler materials (EN ISO18273): SG-AlMg5Cr(A) or AlSi5, and AlMg3 when the product has to be anodised. Due to the heat input during welding the mechanical properties will be reduced by approximately 50% (ref. EN1999-1).

Machining characteristics¹: T4 Temper 3 / T5, T6 Temper 2

Coating properties¹ Hard/protective anodising: 1 / Decorative / bright / colour anodising: 2

Corrosion resistance¹ General: 1 Marine: 2

¹Relative qualification ranging from 1-very good to 6-unsuitable

Pvc Transparent Led Diffuser Strip

Saw Tolerances							Measuring tape, no angle test	Saw Tolerances (Inline Cut)							Measuring tape, no angle test
<500	>500	>1000	>1500	>2000	>3000	>4000	>4500	<500	>500	>1000	>1500	>2000	>3000	>4000	>4500
±0.3	±0.5	±1.0	±1.5	±2.0	±3.0	±4.0	±0.1%	±0.3	±0.5	±1.0	±1.5	±2.0	±3.0	±4.0	±0.1%

DIN 16941:2021-11	Tolerance of the circular diameter and chamfer heights (mm)							DIN 16941:2021-11	4 Distortion tolerance TV					
Tolerance Series	3	3-6	6-10	10-18	30-50	50-80	>50	Tolerance Line	<30	30-60	60-120	120-180	180-250	>250
2A & 2B	±0.5	±20%	±18%	±15%	±15%	±12%	±10%	2A, 3A, 4A	5°	4°	3°30'	3°	2°30'	2°

DIN 16941:2021-11	Nominal Size Range (mm)															
Tolerance Series	Tolerance of wall thickness						Tolerances of length measurements									
	1.2	1.2-2.5	2.5-4	4-6.5	6.5-10	>10	<3	3-6	6-10	10-18	18-30	30-50	50-80	80-120	120-250	250-400
2A & 2B	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8%	±0.3	±0.4	±0.5	±0.6	±0.7	±0.8	±1.0	±1.2	±2.0	±3.0

