

Sistemi MOX - dokumentazzjoni teknika

datasheet-wishled-us-en.pdf

Traduzzjoni teknika: ikkonsulta t-tpingijiet originali u l-paġni ta' referenza għad-dimensjonijiet.

Paġna tas-sors 1

Skeda tad-Data tal-Prodott

Manifattur Mox Profil Systems

Titlu tad-Dokument Disinn u kwalità: Wishled

Isem tal-Prodott MOX XEWTA

Deskrizzjoni tal-Prodott Bord ta 'l-Aluminju LED Skirting disinjat

Ogġett Nru WSL

Qasam ta' Użu Pubbliku, Uffiċċju, Residenzjali

Materjal EN AW 6463 T6, EN AW 6061 T6

Tul 8'

Trab tal-wiċċ miksi, anodizzat, miksi bil-kromju

WishLED aluminju LED skirting board jistgħu jaqblu ma 'kwalunkwe ambjent minħabba l-għażliet ta' disinji tal-mudell illimitat tagħha.

Huwa l-aktar preferut bħala dawl bil-lejl fil-kmamar tat-tfal bil-qoxra stampata tad-disinn sostitwibbli tagħha.

Jista 'jintuża wkoll għar-reklamar u biex tippreżenta identità korporattiva f'żoni pubbliċi.

Minbarra l-karatteristika ta 'illuminazzjoni tagħha, tkopri wkoll id-difetti fil-ġonot tal-art u tal-ħajt.

Jipprevjeni l-akkumulazzjoni tal-ħmieġ u organiżmi ta 'ħsara biex jipprovdi użu iġjeniku u b'saħħtu għal ħafna snin.

Biż-żona vojta fid-disinn tagħha, tiġbor il-kejbils tat-telefon, tal-elettriku u tal-internet biex torganizza l-ambjent tiegħek.

Huwa estremament durabbli u fit-tul peress li huwa prodott minn materja prima ta 'kwalità għolja u għandu ħitan ħoxnin.

B'differenza mill-kompetituri tagħha, tispikka bil-ħxuna tal-kisi tagħha u l-kwalità ta 'anodizzar, u bl-applikazzjoni ta' pretrattament tagħha li tipprovdi reżistenza għall-korrużjoni fil-pittura tat-trab elettrostatiku.

Il-frejms ta 'fuq u t'isfel ta' WishLED huma aluminju u għandhom disinn stampat panel fin-nofs li jista 'jiġi sostitwit skond it-togħma.

WishLED aluminju LED skirting board jistgħu jiġu installati faċilment billi tiffissa l-profil tal-ġisem mal-ħajt bil-viti u tinstalla l-istrixxi LED u sewwieq ġewwa.

L-applikazzjoni se titlesta billi jiġi mmuntat il-pannell tad-diffużur stampat tad-disinn ta 'quddiem bis-sistema ta' snap lock tiegħu.

Bit-tappijiet ta 'ġewwa, ta' barra u tat-tarf, li huma l-istess kulur bħall-profil, dawriet tal-kantunieri lixxi jistgħu jiġu applikati faċilment mingħajr il-ħtieġa ta 'qatgħa angolata.

L-għotjien tal-kantunieri jipprevjenu wkoll id-difetti tad-dawl.

WishLED disinji aluminju LED skirting board għandha anodized matte, anodizzat qawwi, satin kimiċi anodizzat qawwi u għażliet ta' 'pittura ta' trab elettrostatiku.

Filwaqt li kisjiet tal-kulur tal-fidda, isfar, inox, bronż u iswed anodizzati huma disponibbli, jista' wkoll jiġi miżbugħ skont il-kodiċi RAL mixtieq b'pittura ta' trab elettrostatiku.

Minbarra disinji tal-mudell eżistenti li noffru għall-pannell tal-illuminatur, disinji personalizzati jistgħu jiġu applikati wkoll.

Paġna 1/3

Garanzija

Dan il-prodott huwa taħt garanzija għal 5 snin mid-data tal-wasla ħlief għall-iżbalji tal-utent kif elenkati hawn taħt:

Ħsara kkawżata minn impatt Ħsara kkawżata minn grif Ħsara kkawżata minn kuntatt ta' sustanza li joborxu jew aġenti kimiċi tat-tindif Ħsara kkawżata minn kuntatt fit-tul mal-ilma Ħsara kkawżata minn espożizzjoni għal temperatura intensa Ħsara kkawżata minn muntaġġ

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Paġna tas-sors 2

SKEDA TA' DATA TAL-LIGA

EN AW 6463 T6 [AlMg0.7Si]

Post tal-Użu

Il-liga EN AW-6463 hija liga ta' estrużjoni użata ħafna, adattata għal applikazzjonijiet fejn huma meħtieġa biss proprjetajiet ta' saħħa modesti.

Partijiet jistgħu jkunu

prodott bi kwalità tajba tal-wieċċ, adattat għal ħafna operazzjonijiet ta' kisi.

Oqsma tipiċi ta' applikazzjoni huma għamara, materjali tal-irfinar, twieqi u bibien, irfinar tal-karozzerija tal-karozzi, kostruzzjoni tal-faċċata, kolonni tad-dawl u arbli tal-bandiera.

Kompożizzjoni kimika skond EN573-3 (piż%, bqija Al)

Si Fe Cu Mn Mg Cr Zn Ti Al

0,20 - 0,60 Max 0,15 0,2 Max 0,5 0,45 - 0,9 - Max 0,05 Max 0,1 Mistrieħ

Proprjetajiet mekkaniċi skond EN755-2

Temper* Ħxuna tal-ħajt e*** Stress ta' Rendiment Qawwa tat-tensjoni Titwil Ebusija Brinell

- e* mm Rp0,2 min Mpa Rm min Mpa Min A50mm % - Max A % HB**

T4 e≤50 75 125 14 - 12 46

T5 e≤50 150 110 8 - 6 60

T6 e≤50 195 160 10 - 8 74

* Deżinjazzjoni tat-temper skont EN515: T4-Naturalment imqadded għal kundizzjoni stabbli, T5-mkessaħ minn operazzjoni ta' formazzjoni ta' temperatura elevata u

imqadded artifiċjalment, T6-Solution ittrattat bis-sħana, imkessaħ u imqadded artifiċjalment,

** Il-valuri tal-ebusija huma għal indikazzjoni biss,

*** Għal ħxuna tal-ħajt differenti fi ħdan profil wieħed, il-proprjetajiet speċifikati l-aktar baxxi għandhom jitqiesu bħala validi għas-sezzjoni trasversali tal-profil kollu.

Proprjetajiet fiżiċi (valuri approssimattivi, 20°C)

Densità Tidwib firxa Elettriku Termali Ko-effiċjent tal-Modulu ta'

(kg/m³) (°C) konduttività konduttività elasticità termali

2700 585-650 (MS/m) (W/m.K) espansjoni (GPa)

28-34 200-220 10⁻⁶/K ~70

Weldability¹

Gass: 3 TIG: 2 MIG: 2

Materjali tipiċi tal-mili (EN ISO18273): SG-AlMg5Cr(A) jew AlSi5, u AlMg3 meta l-prodott irid jiġi anodizzat.

Minħabba l-input tas-sħana waqt l-iwweldjar l

il-proprjetajiet mekkaniċi se jitnaqqsu b'madwar 50% (ref.

EN1999-1).

Karatteristiċi tal-magni¹: T4 Temper 3 / T5, T6 Temper 2

Proprjetajiet tal-kisi¹ Anodizzar iebes/protettiv: 1 / Dekorattiv / qawwi / anodizzazzjoni bil-kulur: 2

Reżistenza għall-korrużjoni¹ Ġenerali: 1 Marittimu: 2

¹Kwalifiki relattiva li tvarja minn 1-tajjeb ħafna sa 6-mhux addattat

Pàġna 2/3

Paġna tas-sors 3

Strixxa tad-Diffużur Led Trasparenti tal-PVC

Tejp tal-kejl, l-ebda angolu Tejp tal-kejl, Nru

Tolleranzi tas-Serrieq Tolleranzi tas-Serrieq (Inline Cut)

test tal-angolu tat-test

DIN 16941:2021-11 Tolleranza tad-dijametru ċirkolari u għoli taċ-ċanfrin (mm) DIN 16941:2021-11 4

Tolleranza għad-distorsjoni TV

Serje ta' Tolleranza 3 3-6 6-10 10-18 30-50 50-80 >50 Tolleranza LINJA MOX <30 30-60 60-120 120-180 180-250 >250

2A & 2B ± 0.5 $\pm 20\%$ $\pm 18\%$ $\pm 15\%$ $\pm 15\%$ $\pm 12\%$ $\pm 10\%$ 2A, 3A, 4A 5° 4° 3°30' 3° 2°30' 2°

DIN 16941:2021-11 Medda ta' Daqs Nominali (mm)

Tolleranza tal-ħxuna tal-ħajt Tolleranzi tal-kejl tat-tul

Serje ta' Tolleranza

2A & 2B ± 0.2 ± 0.3 ± 0.4 ± 0.5 ± 0.6 $\pm 0.8\%$ ± 0.3 ± 0.4 ± 0.5 ± 0.6 ± 0.7 ± 0.8 ± 1.0 ± 1.2 ± 2.0 ± 3.0

Paġna 3/3

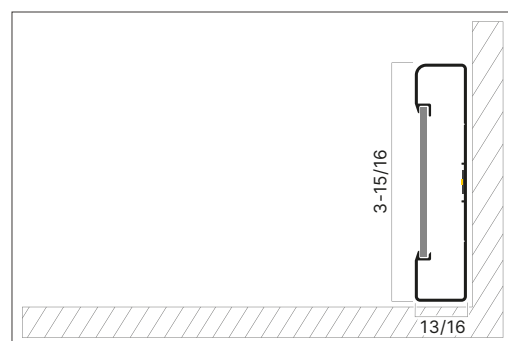
Tpingijiet originali u pagni ta' referenza

Product Datasheet



Manufacturer	Mox Profile Systems
Document Title	Design and quality: Wishled
Product Name	Wishled
Product Description	Patterned Aluminium LED Skirting Board
Item No	WSL
Area of Use	Public, Office, Residential
Material	EN AW 6463 T6, EN AW 6061 T6
Length	8'
Surface	Powder Coated, Anodised, Chrome Plated

WishLED aluminium LED skirting board can match with any environment due to its unlimited pattern designs options. It is mostly preferred as night lighting in children's rooms with its replaceable design printed cover. It can also be used for advertising and to present corporate identity in public areas. In addition to its illumination feature, it also covers the defects in floor and wall joints. It prevents dirt accumulation and harmful organisms to provide hygienic and healthy use for many years. With the hollow area in its design, it collects the telephone, electricity and internet cables to organize your environment. It is extremely durable and long-lasting since it is produced from high quality raw material and has thick walls. Unlike its competitors, it stands out with its coating thickness and quality of anodizing, and with its pretreatment application that provides resistance to corrosion in electrostatic powder painting. WishLED's upper and lower frames are aluminium and has design printed panel in the middle that can be replaced according to taste. WishLED aluminium LED skirting board can be easily installed by fixing the body profile to wall with screws and installing the LED strips and driver inside. Application will be completed by mounting the front design printed diffuser panel with its snap lock system. With the inner, outer and end covering caps, which are the same color as the profiles, smooth corner turns can be easily applied without the need for an angled cut. Corner caps also prevent lighting flaws. WishLED patterned aluminium LED skirting board has matte anodized, bright anodized, satin chemical bright anodized and electrostatic powder painting options. While silver, yellow, inox, bronze and black anodized color coatings are available, it can also be painted to the desired RAL code with electrostatic powder painting. In addition to existing pattern designs we offer for the illuminator panel, personalized designs can also be applied.



Warranty

This product is under warranty for 5 years from the date of receipt except for the user errors as listed below:

- Damage caused by impact
- Damage caused by scratching
- Damage caused by abrasive substance or chemical cleaning agents contact
- Damage caused by prolonged contact with water
- Damage caused by exposure to intense temperature
- Damage caused by montage



TS-EN 755-8 TS-EN 755-9 TS 4922

ALLOY DATASHEET

EN AW 6463 T6 [AlMg0.7Si]

Place Of Use

The alloy EN AW-6463 is a widely used extrusion alloy, suitable for applications where only modest strength properties are required. Parts can be produced with a good surface quality, suitable for many coating operations. Typical application fields are furniture, finishing materials, windows and doors, car body finishing, facade construction, lighting columns and flagpoles.

Chemical composition according to EN573-3 (weight%, remainder Al)

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al
0,20 - 0,60	Max 0,15	0,2	Max 0,5	0,45 - 0,9	-	Max 0,05	Max 0,1	Rest

Mechanical properties according to EN755-2

Temper*	Wall Thickness e***	Yield Stress	Tensile Strength	Elongation	Brinell Hardness
-	e* mm	Rp0,2 min Mpa	Rm min Mpa	Min A50mm % - Max A %	HB**
T4	e≤50	75	125	14 - 12	46
T5	e≤50	150	110	8 - 6	60
T6	e≤50	195	160	10 - 8	74

* Temper designation according to EN515: T4-Naturally aged to a stable condition, T5-cooled from an elevated temperature forming operation and artificially aged, T6-Solution heat treated, quenched and artificially aged,

** Hardness values are for indication only,

*** For different wall thicknesses within one profile, the lowest specified properties shall be considered as valid for the whole profile cross section.

Physical properties (approximate values, 20°C)

Density (kg/m³)	Melting range (°C)	Electrical conductivity (MS/m)	Thermal conductivity (W/m.K)	Co-efficient of thermal expansion 10 ⁻⁶ /K	Modulus of elasticity (GPa)
2700	585-650	28-34	200-220	23.4	~70

Weldability¹

Gas: 3 TIG: 2 MIG: 2

Typical filler materials (EN ISO18273): SG-AlMg5Cr(A) or AlSi5, and AlMg3 when the product has to be anodised. Due to the heat input during welding the mechanical properties will be reduced by approximately 50% (ref. EN1999-1).

Machining characteristics¹: T4 Temper 3 / T5, T6 Temper 2

Coating properties¹ Hard/protective anodising: 1 / Decorative / bright / colour anodising: 2

Corrosion resistance¹ General: 1 Marine: 2

¹Relative qualification ranging from 1-very good to 6-unsuitable

Pvc Transparent Led Diffuser Strip

Saw Tolerances							Measuring tape, no angle test	Saw Tolerances (Inline Cut)							Measuring tape, no angle test
<500	>500	>1000	>1500	>2000	>3000	>4000	>4500	<500	>500	>1000	>1500	>2000	>3000	>4000	>4500
±0.3	±0.5	±1.0	±1.5	±2.0	±3.0	±4.0	±0.1%	±0.3	±0.5	±1.0	±1.5	±2.0	±3.0	±4.0	±0.1%

DIN 16941:2021-11	Tolerance of the circular diameter and chamfer heights (mm)							DIN 16941:2021-11	4 Distortion tolerance TV					
Tolerance Series	3	3-6	6-10	10-18	30-50	50-80	>50	Tolerance Line	<30	30-60	60-120	120-180	180-250	>250
2A & 2B	±0.5	±20%	±18%	±15%	±15%	±12%	±10%	2A, 3A, 4A	5°	4°	3°30'	3°	2°30'	2°

DIN 16941:2021-11	Nominal Size Range (mm)															
Tolerance Series	Tolerance of wall thickness						Tolerances of length measurements									
	1.2	1.2-2.5	2.5-4	4-6.5	6.5-10	>10	<3	3-6	6-10	10-18	18-30	30-50	50-80	80-120	120-250	250-400
2A & 2B	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8%	±0.3	±0.4	±0.5	±0.6	±0.7	±0.8	±1.0	±1.2	±2.0	±3.0

