

Sistemi MOX - dokumentazzjoni teknika

datasheet-mono-fix-en.pdf

Traduzzjoni teknika: ikkonsulta t-tpingijiet originali u l-paġni ta' referenza għad-dimensjonijiet.

Paġna tas-sors 1

Skeda tad-Data tal-Prodott

Manifattur Mox Profil Systems

Titlu tad-Dokument Disinn u kwalità: Mono-Fix

Isem tal-Prodott Mono-Fix

Deskrizzjoni tal-Prodott Aluminju Tile Trim Xifer

Oġġett Nru MNF

Żona ta' Użu Kamra tal-banju, Kċina

Materjal EN AW 6463 T6, EN AW 6061 T6

Tul 2500mm

Trab tal-wiċċ miksi, anodizzat, miksi bil-kromju

It-tarf tat-trim tal-madum tal-aluminju Mono Fix iżżid l-estetika mal-applikazzjonijiet taċ-ċeramika tiegħek bil-firxa wiesgħa ta' għażliet tal-wiċċ tagħha kompatibbli mal-kuluri u n-nisġa taċ-ċeramika tat-tendenza.

Jintuża bħala qafas li jaħbi s-sezzjoni taċ-ċeramika fit-truf tal-applikazzjonijiet tal-ħajt taċ-ċeramika jew bħala ġonot tal-parkè.

Filwaqt li tipprovdi estetika li telimina d-difetti tal-ġogi u tal-applikazzjoni, tipprevjeni wkoll iċ-ċeramika milli tiegħu ħsara.

Huwa estremament durabbli u fit-tul peress li huwa prodott minn materja prima ta' kwalità għolja u għandu ħitan ħoxnin.

B'differenza mill-kompetituri tagħha, tispikka bil-ħxuna tal-kisi tagħha u l-kwalità ta' anodizzar, u bl-applikazzjoni ta' pretrattament tagħha li tipprovdi reżistenza għall-korrużjoni fil-pittura tat-trab elettrostatiku.

Mono Fix jipprovdi dehra sempliċi għall-kombinazzjonijiet tal-madum bid-disinn minimu tiegħu.

It-tarf tat-trim tal-madum tal-aluminju Mono Fix jista' jiġi installat faċilment billi jiġi applikat kolla tal-madum għall-estensjonijiet tal-ġonta u tagħfas sew il-madum li jmissu f'posthom.

Il-kantunieri jistgħu jiġu mmuntati billi jinqatgħu l-profil għal 45 grad.

Il-profil tat-tarf tat-trim tal-madum tal-aluminju Mono Fix għandu għażliet ta' 'pittura ta' trab anodizzat matte, anodizzat qawwi u elettrostatiku.

Filwaqt li kisjiet tal-kulur tal-fidda, isfar, inox, iswed anodizzati huma disponibbli, jista' wkoll jiġi miżbugħ skont il-kodiċi RAL mixtieq b'pittura ta' trab elettrostatiku.

Paġna 1/2

Garanzija

Dan il-prodott huwa taħt garanzija għal 5 snin mid-data tal-wasla ħlief għall-iżbalji tal-utent kif elenkati hawn taħt:

Ħsara kkawżata minn impatt Ħsara kkawżata minn grif Ħsara kkawżata minn kuntatt ta' sustanza li joborxu jew aġenti kimiċi tat-tindif Ħsara kkawżata minn kuntatt fit-tul mal-ilma Ħsara kkawżata minn espożizzjoni għal temperatura intensa Ħsara kkawżata minn muntaġġ

LANOITANRETNĠ FORANODISING QUALITYLABEL INDUSTRIJALI TS-EN 755-8 TS-EN 755-9 TS 4922

Paġna tas-sors 2

SKEDA TA' DATA TAL-LIGA

EN AW 6463 T6 [AlMg0.7Si]

Post tal-Użu

Il-liga EN AW-6463 hija liga ta' estrużjoni użata ħafna, adattata għal applikazzjonijiet fejn huma meħtieġa biss proprjetajiet ta' saħħa modesti.

Partijiet jistgħu jkunu

prodott bi kwalità tajba tal-wieċ, adattat għal ħafna operazzjonijiet ta' kisi.

Oqsma tipiċi ta' applikazzjoni huma għamara, materjali tal-irfinar, twieqi u bibien, irfinar tal-karozzerija tal-karozzi, kostruzzjoni tal-faċċata, kolonni tad-dawl u arbli tal-bandiera.

Kompożizzjoni kimika skond EN573-3 (piż%, bqija Al)

Si Fe Cu Mn Mg Cr Zn Ti Al

0,20 - 0,60 Max 0,15 0,2 Max 0,5 0,45 - 0,9 - Max 0,05 Max 0,1 Mistrieħ

Proprjetajiet mekkaniċi skond EN755-2

Temper* σ_{T4} tal-ħajt e*** Stress ta' Rendiment Qawwa tat-tensjoni Titwil Ebusija Brinell

- e* mm Rp0,2 min Mpa Rm min Mpa Min A50mm % - Max A % HB**

T4 e≤50 75 125 14 - 12 46

T5 e≤50 150 110 8 - 6 60

T6 e≤50 195 160 10 - 8 74

* Deżinjazzjoni tat-temper skont EN515: T4-Naturalment imqadded għal kundizzjoni stabbli, T5-mkessaħ minn operazzjoni ta' formazzjoni ta' temperatura elevata u

imqadded artifiċjalment, T6-Solution ittrattat bis-sħana, imkessaħ u imqadded artifiċjalment,

** Il-valuri tal-ebusija huma għal indikazzjoni biss,

*** Għal σ_{T4} tal-ħajt differenti fi σ_{T4} dan profil wieħed, il-proprjetajiet speċifikati l-aktar baxxi għandhom jitqiesu bħala validi għas-sezzjoni trasversali tal-profil kollu.

Proprjetajiet fiżiċi (valuri approssimattivi, 20°C)

Densità Tidwib firxa Elettriku Termali Ko-effiċjent tal-Modulu ta' α

(kg/m³) (°C) konduktività konduktività elasticità termali

2700 585-650 (MS/m) (W/m.K) espansjoni (GPa)

28-34 200-220 10⁻⁶/K ~70

Weldability¹

Gass: 3 TIG: 2 MIG: 2

Materjali tipiċi tal-mili (EN ISO18273): SG-AlMg5Cr(A) jew AlSi5, u AlMg3 meta l-prodott irid jiġi anodizzat.

Minħabba l-input tas-sħana waqt l-iwweldjar l

il-proprjetajiet mekkaniċi se jitnaqqsu b'madwar 50% (ref.

EN1999-1).

Karatteristiċi tal-magni¹: T4 Temper 3 / T5, T6 Temper 2

Proprjetajiet tal-kisi¹ Anodizzar iebes/protettiv: 1 / Dekorattiv / qawwi / anodizzazzjoni bil-kulur: 2

Reżistenza għall-korrużjoni¹ Ġenerali: 1 Marittimu: 2

¹Kwalifiki relattiva li tvarja minn 1-tajjeb ħafna sa 6-mhux addattat

Pàġna 2/2

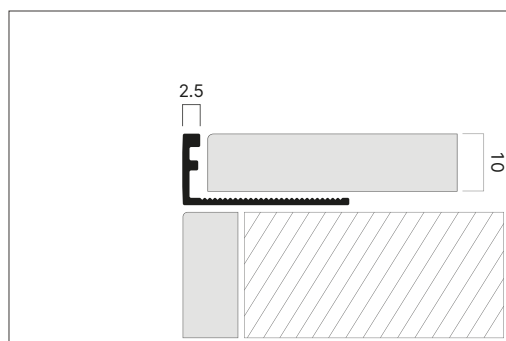
Tpingijiet originali u pagħni ta' referenza

Product Datasheet



Manufacturer	Mox Profile Systems
Document Title	Design and quality: Mono-Fix
Product Name	Mono-Fix
Product Description	Aluminium Tile Trim Edge
Item No	MNF
Area of Use	Bathroom, Kitchen
Material	EN AW 6463 T6, EN AW 6061 T6
Length	2500mm
Surface	Powder Coated, Anodised, Chrome Plated

Mono Fix aluminium tile trim edge adds aesthetics to your ceramic applications with its wide range of surface options compatible with trending ceramic colors and textures. It is used as a frame that conceals the ceramic section at the ends of ceramic wall applications or as parquet joints. While providing aesthetics that will eliminate joint and application flaws, it also prevents ceramics from taking damage. It is extremely durable and long-lasting since it is produced from high quality raw material and has thick walls. Unlike its competitors, it stands out with its coating thickness and quality of anodizing, and with its pretreatment application that provides resistance to corrosion in electrostatic powder painting. Mono Fix provides a plain appearance to tile combinations with its minimal design. Mono Fix aluminium tile trim edge can be easily installed by applying tile adhesive to joint extensions and firmly pressing adjoining tiles into place. Corners can be assembled by cutting the profile to 45 degrees. Mono Fix aluminium tile trim edge profile has matte anodized, bright anodized and electrostatic powder painting options. While silver, yellow, inox, black anodized color coatings are available, it can also be painted to the desired RAL code with electrostatic powder painting.



Warranty

This product is under warranty for 5 years from the date of receipt except for the user errors as listed below:

- Damage caused by impact
- Damage caused by scratching
- Damage caused by abrasive substance or chemical cleaning agents contact
- Damage caused by prolonged contact with water
- Damage caused by exposure to intense temperature
- Damage caused by montage



ALLOY DATASHEET

EN AW 6463 T6 [AlMg0.7Si]

Place Of Use

The alloy EN AW-6463 is a widely used extrusion alloy, suitable for applications where only modest strength properties are required. Parts can be produced with a good surface quality, suitable for many coating operations. Typical application fields are furniture, finishing materials, windows and doors, car body finishing, facade construction, lighting columns and flagpoles.

Chemical composition according to EN573-3 (weight%, remainder Al)

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al
0,20 - 0,60	Max 0,15	0,2	Max 0,5	0,45 - 0,9	-	Max 0,05	Max 0,1	Rest

Mechanical properties according to EN755-2

Temper*	Wall Thickness e***	Yield Stress	Tensile Strength	Elongation	Brinell Hardness
-	e* mm	Rp0,2 min Mpa	Rm min Mpa	Min A50mm % - Max A %	HB**
T4	e≤50	75	125	14 - 12	46
T5	e≤50	150	110	8 - 6	60
T6	e≤50	195	160	10 - 8	74

* Temper designation according to EN515: T4-Naturally aged to a stable condition, T5-cooled from an elevated temperature forming operation and artificially aged, T6-Solution heat treated, quenched and artificially aged,

** Hardness values are for indication only,

*** For different wall thicknesses within one profile, the lowest specified properties shall be considered as valid for the whole profile cross section.

Physical properties (approximate values, 20°C)

Density (kg/m³)	Melting range (°C)	Electrical conductivity (MS/m)	Thermal conductivity (W/m.K)	Co-efficient of thermal expansion 10 ⁻⁶ /K	Modulus of elasticity (GPa)
2700	585-650	28-34	200-220	23.4	~70

Weldability¹

Gas: 3 TIG: 2 MIG: 2

Typical filler materials (EN ISO18273): SG-AlMg5Cr(A) or AlSi5, and AlMg3 when the product has to be anodised. Due to the heat input during welding the mechanical properties will be reduced by approximately 50% (ref. EN1999-1).

Machining characteristics¹: T4 Temper 3 / T5, T6 Temper 2

Coating properties¹ Hard/protective anodising: 1 / Decorative / bright / colour anodising: 2

Corrosion resistance¹ General: 1 Marine: 2

¹Relative qualification ranging from 1-very good to 6-unsuitable