

Product Datasheet



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|---------------------|------------------------------------|
| Manufacturer | Mox Profile Systems |
| Document Title | Design and quality: Visio |
| Product Name | Visio |
| Product Description | Aluminium Carpet Threshold Profile |
| Item No | VSO |
| Area of Use | Public, Office, Residential |
| Material | EN AW 6463 T6, EN AW 6061 T6 |
| Length | 8' |
| Surface | Anodised |

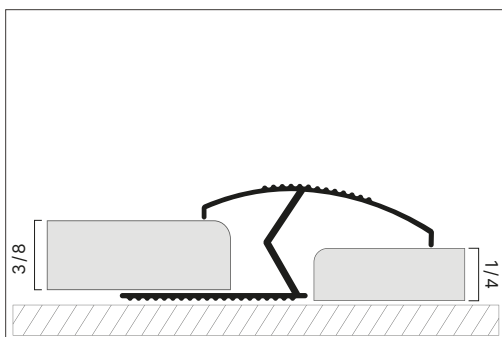
Visio aluminum carpet threshold profile provides safe, aesthetic and long-lasting interior transitions between different flooring materials. It creates a safe environment, especially for children and the elderly, by providing a smooth transition between different flooring heights. Visio aluminum carpet threshold profile is designed to close gaps between carpet and other floor coverings. It provides a smooth transition between carpet and other floor covering types, eliminating any irregularities or tripping hazards that may occur. It also prolongs the life of carpets by protecting them against wear and tear. Visio, which has an aesthetic appearance as well as functional advantages, improves the overall appearance of your interior design. It is extremely durable and long-lasting since it is produced from high quality raw material and has thick walls. Unlike its competitors, it stands out with its coating thickness and quality of anodizing. While it provides a modern appearance with its serrated design, it prevents unwanted accidents thanks to its non-slip feature. At the same time, its oval design helps hide defects at floor joints. Visio aluminum carpet threshold profile can be easily installed by applying tile adhesive to the joints extensions. Corners can be assembled by cutting profile to 45 degree. Visio aluminum carpet threshold profile has a matte anodized coating option in silver, yellow and inox colors.



Warranty

This product is under warranty for 5 years from the date of receipt except for the user errors as listed below:

- Damage caused by impact
- Damage caused by scratching
- Damage caused by abrasive substance or chemical cleaning agents contact
- Damage caused by prolonged contact with water
- Damage caused by exposure to intense temperature
- Damage caused by montage



TS-EN 755-8 TS-EN 755-9 TS 4922

ALLOY DATASHEET
EN AW 6463 T6 [AlMg0.7Si]

Place Of Use

The alloy EN AW-6463 is a widely used extrusion alloy, suitable for applications where only modest strength properties are required. Parts can be produced with a good surface quality, suitable for many coating operations. Typical application fields are furniture, finishing materials, windows and doors, car body finishing, facade construction, lighting columns and flagpoles.

Chemical composition according to EN573-3 (weight%, remainder Al)

| Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Al |
|-------------|----------|-----|---------|------------|----|----------|---------|------|
| 0,20 - 0,60 | Max 0,15 | 0,2 | Max 0,5 | 0,45 - 0,9 | - | Max 0,05 | Max 0,1 | Rest |

Mechanical properties according to EN755-2

| Temper* | Wall Thickness e*** | Yield Stress | Tensile Strength | Elongation | Brinell Hardness |
|---------|---------------------|---------------|------------------|-----------------------|------------------|
| - | e* mm | Rp0,2 min Mpa | Rm min Mpa | Min A50mm % - Max A % | HB** |
| T4 | e≤50 | 75 | 125 | 14 - 12 | 46 |
| T5 | e≤50 | 150 | 110 | 8 - 6 | 60 |
| T6 | e≤50 | 195 | 160 | 10 - 8 | 74 |

* Temper designation according to EN515: T4-Naturally aged to a stable condition, T5-cooled from an elevated temperature forming operation and artificially aged, T6-Solution heat treated, quenched and artificially aged,

** Hardness values are for indication only,

*** For different wall thicknesses within one profile, the lowest specified properties shall be considered as valid for the whole profile cross section.

Physical properties (approximate values, 20°C)

| Density (kg/m ³) | Melting range (°C) | Electrical conductivity (MS/m) | Thermal conductivity (W/m.K) | Co-efficient of thermal expansion (10 ⁻⁶ /K) | Modulus of elasticity (GPa) |
|------------------------------|--------------------|--------------------------------|------------------------------|---|-----------------------------|
| 2700 | 585-650 | 28-34 | 200-220 | 23.4 | ~70 |

Weldability¹

Gas: 3 TIG: 2 MIG: 2

Typical filler materials (EN ISO18273): SG-AlMg5Cr(A) or AISi5, and AlMg3 when the product has to be anodised. Due to the heat input during welding the mechanical properties will be reduced by approximately 50% (ref. EN1999-1).

Machining characteristics¹: T4 Temper 3 / T5, T6 Temper 2

Coating properties¹ Hard/protective anodising: 1 / Decorative / bright / colour anodising: 2

Corrosion resistance¹ General: 1 Marine: 2

¹Relative qualification ranging from 1-very good to 6-unsuitable