

MOX Systems - technesch Dokumentatioun

datasheet-lato-us-en.pdf

Technesch Iwwersetzung: kuckt d'Original Zeechnungen an Referenz Säiten fir Dimensiounen.

Quell Säit 1

Produkt Dateblatt

Fabrikant beschwéiert Mox Profil Systemer

Dokument Titel Design a Qualitéit: Lato

Produit Numm Lato

Produit Beschreibung Aluminium Skirting Board

Artikel Nr LAT

Benotzungsberäich Ëffentlech, Büro, Residential

Material EN AW 6463 T6, EN AW 6061 T6

Längt 8'

Uewerfläch Pudder Beschichtete, Anodized, Chrome Plated

Lato Aluminiumplackprofil ass meeschtens an all Liewensberäicher an ëffentleche Beräicher wéi Büroen, Hoteler, Spideeler, Schoulen, Akafszentren an Terminaler bevorzugt.

Et huet Aluminium Eckstécker mat Uewerfläch a Faarfoptiounen identesch mat Profiler.

Et deckt d'Mängel an de Buedem- a Wandgelenken.

Et verhënnert d'Akkumulation vun Dreck a schiedlech Organismen fir hygienesch a gesond Notzung fir vill Joren ze bidden.

Mat dem huel Gebitt a sengem Design sammelt et den Telefon, Stroum an Internetkabel fir Äert Ëmfeld ze organiséieren.

Et ass extrem haltbar a laang dauerhaft well et aus héichqualitativen Rohmaterial produzéiert gëtt an décke Maueren huet.

Am Géigesaz zu senger Konkurrenten ënnerscheet et sech mat senger Beschichtungsdicke an der Qualitéit vun der Anodiséierung, a mat senger Virbehandlungsapplikatioun déi Resistenz géint Korrosioun an der elektrostatescher Pulvermolerei ubitt.

Lato moderniséiert Liewensberäicher mat senger einfacher a minimaler Erscheinung.

Lato Aluminium-Rockprofil kann einfach installéiert ginn, andeems d'Universal Heckstéck mat Schrauwen op d'Mauer fixéiert an de Frontdeckelprofil mat sengem Schnappschlosssystem montéiert.

Corner kënnen ganz einfach mat Eckdeeler zesummegezat ginn, déi speziell entwéckelt gi fir de Besoin vum Wénkelschneiden ze vermeiden.

Lato Al skirting Verwaltungsrot huet matt anodized, hell anodized, satin chemesch hell anodized an electrostatic Pudder molen Optiounen.

Iwwerdeems Sëlwer, Giel, Inox, Bronze a schwaarz anodized Faarf coatings sinn, et kann och op de gewünschte RAL Code mat electrostatic Pudder molen gemoolt ginn.

Säit 1/2

Garantie

Dëst Produkt ass ënner Garantie fir 5 Joer vum Datum vum Empfang ausser de Benotzerfehler wéi hei
ënnendrënner opgezielt:

Schued duerch Impakt Schued verursaacht duerch Kratzer Schued verursaacht duerch Schleifstoff oder
chemesch Botzmëttelen Kontakt Schued duerch laangem Kontakt mat Waasser Schued verursaacht
duerch Belaaschtung fir intensiv Temperatur Schued duerch Montage

LANOITANRETNi FORANODISING QUALITYLABEL INDUSTRIAL TS-EN 755-8 TS-EN 755-9 TS 4922

Quell Sait 2

ALLOY DATABLAD

EN AW 6463 T6 [AlMg0.7Si]

Plaz vun benotzen

D'Legierung EN AW-6463 ass eng wäit benotzt Extrusionslegierung, gëeegent fir Uwendungen wou nëmme bescheiden Kraafteigenschaften erfuerderlech sinn.

Deeler kënnen sinn

produzéiert mat enger gudder Uewerflächqualitét, gëeegent fir vill Beschichtungsoperatiounen.

Typesch Applikationsfelder si Miwwelen, Finishingsmaterialien, Fënsteren an Dieren,

Carrosserieveraarbechtung, Fassadkonstruktioun, Beliichtungssäulen a Fändelstänn.

Chemesch Zesummesetzung nach EN573-3 (Gewicht%, Rescht Al)

Si Fe Cu Mn Mg Cr Zn Ti Al

0,20 - 0,60 Max 0,15 0,2 Max 0,5 0,45 - 0,9 - Max 0,05 Max 0,1 Rescht

Mechanesch Eegeschaften nach EN755-2

Temperament* Wanddicke e*** Ausbeziehungsspannung Tensile Stärkt Verlängerung Brinell Hardness

- e* mm Rp0,2 min Mpa Rm min Mpa Min A50mm % - Max A % HB**

T4 e≤50 75 125 14 - 12 46

T5 e≤50 150 110 8 - 6 60

T6 e≤50 195 160 10 - 8 74

* Temperamentbezeichnung no EN515: T4-Natierlech alternd zu engem stabilen Zoustand, T5-gekillt vun enger erhéierter Temperaturbildungsoperatioun an

kënschtlech alternd, T6-Léisung Hëtzt behandelt, gequetscht a kënschtlech al,

** Hardness Wäerter sinn nëmme fir Indikatioun,

*** Fir verschidde Wanddicke bannent engem Profil sinn déi niddregst spezifizéiert Eegeschaften fir de ganze Profil Querschnitt valabel.

Physikalesch Eegeschaften (ongeféier Wäerter, 20°C)

Dicht Schmelzbereich Elektresch thermesch Koeffizient vun Modulus vun

(kg/m³) (°C) Konduktivitéit Konduktivitéit thermesch Elastizitéit

2700 585-650 (MS/m) (W/m.K) Expansioun (GPa)

28-34 200-220 10⁻⁶/K ~70

Schweessbarkeet¹

Gas: 3 TIG: 2 MIG: 2

Typesch Füllmaterialien (EN ISO18273): SG-AlMg5Cr(A) oder AlSi5, an AlMg3 wann d'Produkt anodiséiert muss ginn.

Wéinst der Hëtzt Input während Schweess der

mechanesch Eegeschaften ginn ëm ongeféier 50% reduzéiert (Ref.

EN1999-1).

Bearbeitungseigenschaften¹: T4 Temper 3 / T5, T6 Temper 2

Beschichtungseigenschaften¹ Hard/Schutz-Anodiséierung: 1 / Dekorativ / hell / Faarfanodiséierung: 2

Korrosionsbeständegkeet¹ Allgemeng: 1 Marine: 2

¹Relativ Qualifikatioun rangéiert vun 1-ganz gutt bis 6-net gëeegent

Säit 2/2

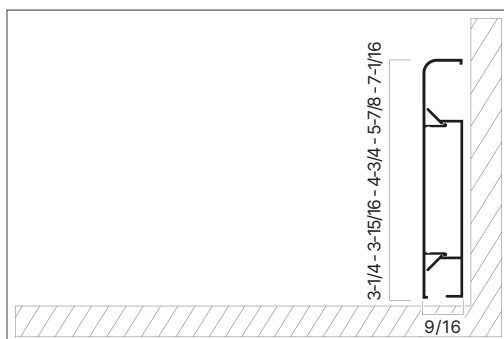
Original Zeechnungen an Referenz Säiten

Product Datasheet



Manufacturer	Mox Profile Systems
Document Title	Design and quality: Lato
Product Name	Lato
Product Description	Aluminium Skirting Board
Item No	LAT
Area of Use	Public, Office, Residential
Material	EN AW 6463 T6, EN AW 6061 T6
Length	8'
Surface	Powder Coated, Anodised, Chrome Plated

Lato aluminum skirting board profile is mostly preferred in all living areas and public areas such as offices, hotels, hospitals, schools, shopping malls and terminals. It has aluminum corner pieces with surface and color options identical to profiles. It covers the defects in floor and wall joints. It prevents dirt accumulation and harmful organisms to provide hygienic and healthy use for many years. With the hollow area in its design, it collects the telephone, electricity and internet cables to organize your environment. It is extremely durable and long-lasting since it is produced from high quality raw material and has thick walls. Unlike its competitors, it stands out with its coating thickness and quality of anodizing, and with its pretreatment application that provides resistance to corrosion in electrostatic powder painting. Lato modernizes living areas with its plain and minimal appearance. Lato aluminum skirting board profile can be easily installed by fixing the universal rear piece to the wall with screws and mounting the front cover profile with its snap lock system. Corners can be easily assembled using corner parts specially developed to prevent the need of angular cutting. Lato aluminum skirting board has matte anodized, bright anodized, satin chemical bright anodized and electrostatic powder painting options. While silver, yellow, inox, bronze and black anodized color coatings are available, it can also be painted to the desired RAL code with electrostatic powder painting.



Warranty

This product is under warranty for 5 years from the date of receipt except for the user errors as listed below:

- Damage caused by impact
- Damage caused by scratching
- Damage caused by abrasive substance or chemical cleaning agents contact
- Damage caused by prolonged contact with water
- Damage caused by exposure to intense temperature
- Damage caused by montage



ALLOY DATASHEET
EN AW 6463 T6 [AlMg0.7Si]

Place Of Use

The alloy EN AW-6463 is a widely used extrusion alloy, suitable for applications where only modest strength properties are required. Parts can be produced with a good surface quality, suitable for many coating operations. Typical application fields are furniture, finishing materials, windows and doors, car body finishing, facade construction, lighting columns and flagpoles.

Chemical composition according to EN573-3 (weight%, remainder Al)

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al
0,20 - 0,60	Max 0,15	0,2	Max 0,5	0,45 - 0,9	-	Max 0,05	Max 0,1	Rest

Mechanical properties according to EN755-2

Temper*	Wall Thickness e***	Yield Stress	Tensile Strength	Elongation	Brinell Hardness
-	e* mm	Rp0,2 min Mpa	Rm min Mpa	Min A50mm % - Max A %	HB**
T4	e≤50	75	125	14 - 12	46
T5	e≤50	150	110	8 - 6	60
T6	e≤50	195	160	10 - 8	74

* Temper designation according to EN515: T4-Naturally aged to a stable condition, T5-cooled from an elevated temperature forming operation and artificially aged, T6-Solution heat treated, quenched and artificially aged,

** Hardness values are for indication only,

*** For different wall thicknesses within one profile, the lowest specified properties shall be considered as valid for the whole profile cross section.

Physical properties (approximate values, 20°C)

Density (kg/m³)	Melting range (°C)	Electrical conductivity (MS/m)	Thermal conductivity (W/m.K)	Co-efficient of thermal expansion 10 ⁻⁶ /K	Modulus of elasticity (GPa)
2700	585-650	28-34	200-220	23.4	~70

Weldability¹

Gas: 3 TIG: 2 MIG: 2

Typical filler materials (EN ISO18273): SG-AlMg5Cr(A) or AlSi5, and AlMg3 when the product has to be anodised. Due to the heat input during welding the mechanical properties will be reduced by approximately 50% (ref. EN1999-1).

Machining characteristics¹: T4 Temper 3 / T5, T6 Temper 2

Coating properties¹ Hard/protective anodising: 1 / Decorative / bright / colour anodising: 2

Corrosion resistance¹ General: 1 Marine: 2

¹Relative qualification ranging from 1-very good to 6-unsuitable