

MOX Systems - doiciméadú teicniúil

datasheet-leux-en.pdf

Aistriúchán teicniúil: féach ar na bunlíníochtaí agus ar na leathanaigh thagartha le haghaidh toisí.

Leathanach foinse 1

Bileog Sonraí Táirge

Córais Próifíl Mox Monaróir

Teideal an Doiciméid Dearadh agus cáilíocht: Leux

Ainm Táirge Leux

Cur síos ar an Táirge Bord Sciorta Alúmanam LED

Mír Uimh LUX

Réimse Úsáide Poiblí, Oifige, Cónaithe

Ábhar EN AW 6463 T6, GA AW 6061 T6

Fad 2500mm

Púdar Dromchla Brataithe, Anodised, Chrome Plátáilte

Is fearr le bord sciorta LED alúmanam Leux den chuid is mó i dtionscadail dearadh clasaiceach eisiach trína ghné soilsithe maisiúil agus dearadh Victeoiriach.

Chomh maith lena ghné soilsithe, clúdaíonn sé freisin na lochtanna sna hailt urláir agus balla.

Cuireann sé cosc ar charnadh salachar agus orgánaigh dhochracha úsáid shláintiúil agus shláintiúil a sholáthar le blianta fada.

Agus an limistéar log ina dhearadh, bailíonn sé na cáblaí teileafóin, leictreachais agus idirlín chun do thimpeallacht a eagrú.

Tá sé thar a bheith durable agus fada buan ós rud é go ndéantar é a tháirgeadh ó amhábharr ardchaighdeán agus go bhfuil ballaí tiubh aige.

Murab ionann agus a chuid iomaitheoirí, seasann sé amach lena tiús sciath agus cáilíocht anodizing, agus lena iarratas réamhchóireála a sholáthraíonn friotaíocht creimeadh i bpéintéireacht púdar leictreastatach.

Tugann Leux cuma clasaiceach agus soilsiú nua-aimseartha le chéile.

Is féidir bord sciorta LED alúmanaim Leux a shuiteáil go héasca tríd an bpróifíl cúil a shocrú leis an mballa le scriúnna agus na stiallacha stiúir a shuiteáil ar na grooves ansin an tiománaí.

Críochnófar an t-iarratas tríd an bpróifíl chlúdaigh tosaigh a fheistiú lena chóras glas snap mar aon leis na diffusers.

De réir an limistéir iarratais, is féidir stiallacha stiúir a úsáid taobh istigh den dá grooves, groove barr nó groove bun ar leithligh.

Le haghaidh flush le feidhm balla, is féidir pleancanna adhmaid, drywall nó platings ceirmeacha a chur ar bharr an táirge.

Is féidir coirnéil a chur le chéile trí phróifíl a ghearradh go 45 céim.

Is féidir clúdaigh speisialta a úsáid chun an solas nach dteastaíonn a bhlocáil in imill choirnéil.

Tá sé ar fáil i fad 2500mm agus airde 100mm.

Tá roghanna péinteála púdar anodized agus leictreastatacha neamhlonrach ag bord sciorta Leux LED.

Cé go bhfuil bratuithe dath anodized airgid ar fáil, is féidir é a phéinteáil freisin chuig an gcód RAL atá ag teastáil le péintéireacht púdar leictreastatach.

Leathanach 1/3

Bharántas

Tá an táirge seo faoi bharántas ar feadh 5 bliana ón dáta fála ach amháin i gcás na n-earráidí úsáideora mar a liostaítear thíos:

Damáiste de bharr tionchair Damáiste de bharr scríobadh Damáiste de bharr teagmhála le substaint scríobach nó oibreáin ghlantacháin cheimiceacha Damáiste de bharr teagmháil fhada le huisce Damáiste de bharr nochtadh do theocht dhian Damáiste de bharr montáis

LANOITANRETN FORANOISING CÁILÍOCHTLIPÉAL TIONSCAIL TS-GA 755-8 TS-GA 755-9 TS 4922

Leathanach foinse 2

BILEOG SONRAÍ ALLOY

GA AW 6463 T6 [AlMg0.7Si]

Áit Úsáide

Is cóimhiotal easbhrúite é an cóimhiotal EN AW-6463 a úsáidtear go forleathan, atá oiriúnach d'iarratais nach dteastaíonn ach airíonna neart measartha.

Is féidir le codanna a bheith

a tháirgtear le caighdeán maith dromchla, oiriúnach le haghaidh go leor oibríochtaí sciath.

Is iad na gnáthréimsí feidhmchláir ná troscán, ábhair chríochnaithe, fuinneoga agus doirse, bailchríoch carr-charr, tógáil aghaidheanna, colúin soilsithe agus cuailí bratach.

Comhdhéanamh ceimiceach de réir EN573-3 (meáchan%, fuílleach Al)

Si Fe Cu Mn Mg Cr Zn Ti Al

0,20 - 0,60 Uasmhéid 0,15 0,2 Uasmhéid 0,5 0,45 - 0,9 - Uasmhéid 0,05 Uasmhéid 0,1 Sos

Airíonna meicniúla de réir EN755-2

Teocht* Tiús an Bhalla e*** Strus Toradh Neart Teanntachta Fadú Brinell Cruas

- e* mm Rp0,2 nóim Mpa Rm nó Min Mpa A50mm % - Uasta A % HB**

T4 e≤50 75 125 14 - 12 46

T5 e≤50 150 110 8 - 6 60

T6 e≤50 195 160 10 - 8 74

* Ainmniú teochta de réir EN515: T4-Aois nádúrtha go riocht cobhsaí, T5-cooled ó oibríocht fhoirmiú teocht ardaithe agus

d'aois go saorga, teaschoireáil T6-Solution, múchta agus aois shaorga,

** Is le haghaidh tásc amháin atá luachanna cruas,

*** I gcás tiús bhallaí éagsúla laistigh d'aon phróifíl amháin, measfar go bhfuil na hairíonna sonraithe is ísle bailí do thrasghearradh iomlán na próifíle.

Airíonna fisiceacha (neasluchanna, 20°C)

Dlús Raon Leáphointe Leictreach Teirmeach Comhéifeacht de Modulus de

(kg/m³) (°C) seoltacht seoltacht leaisteachas teirmeach

2700 585-650 (MS/m) (W/m.K) leathnú (GPa)

28-34 200-220 10⁻⁶/K ~70

Táthú¹

Gás: 3 TIG: 2 MIG:2

Ábhair líonta tipiciúla (EN ISO18273): SG-AlMg5Cr(A) nó AlSi5, agus AlMg3 nuair is gá an táirge a anóidiú.

Mar gheall ar an ionchur teasa le linn táthú an

déanfar airíonna meicniúla a athchur faoi thart ar 50% (tag.

EN1999-1).

Saintréithe meaisínithe¹: T4 Teocht 3 / T5, T6 Teocht 2

Airíonna brataithe¹ Anóidiú crua/cosanta: 1 / Maisiúil / geal / anóidiú datha: 2

Friotaíocht chreimeadh¹ Ginearálta: 1 Mara: 2

¹Cáilíocht choibhneasta ó 1 - an-mhaith go 6 mhí-oiriúnach

Leathanach 2/3

Leathanach foinse 3

Stráice Diffuser Faoi stiúir Trédhearcach Pvc

Téip tomhais, gan uillinn Téip tomhais, uimh

Lamháltas Sábha Caoinfhulaingt Chonaic (Gearr Inlíne)

tástáil uillinn tástála

DIN 16941:2021-11 Caoinfhulaingt an trastomhas ciorclach agus airde an chamfer (mm) DIN 16941:2021-11 4 Teilifís lamháltas saobhadh

Sraith Caoinfhulaingt 3 3-6 6-10 10-18 30-50 50-80 >50 Caoinfhulaingt MOX LÍNE <30 30-60 60-120 120-180 180-250 >250

2A & 2B ± 0.5 $\pm 20\%$ $\pm 18\%$ $\pm 15\%$ $\pm 15\%$ $\pm 12\%$ $\pm 10\%$ 2A, 3A, 4A 5° 4° 3°30' 3° 2°30' 2°

DIN 16941: 2021-11 Raon Méid Ainmniúil (mm)

Caoinfhulaingt tiús bhalla Caoinfhulaingt le tomhais faid

Sraith Caoinfhulaingt

2A & 2B ± 0.2 ± 0.3 ± 0.4 ± 0.5 ± 0.6 $\pm 0.8\%$ ± 0.3 ± 0.4 ± 0.5 ± 0.6 ± 0.7 ± 0.8 ± 1.0 ± 1.2 ± 2.0 ± 3.0

Leathanach 3/3

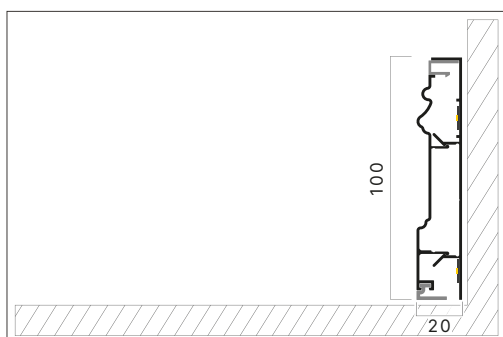
Líníochtaí bunaidh agus leathanaigh tagartha

Product Datasheet



Manufacturer	Mox Profile Systems
Document Title	Design and quality: Leux
Product Name	Leux
Product Description	Aluminium LED Skirting Board
Item No	LUX
Area of Use	Public, Office, Residential
Material	EN AW 6463 T6, EN AW 6061 T6
Length	2500mm
Surface	Powder Coated, Anodised, Chrome Plated

Leux aluminum LED skirting board is mostly preferred in exclusive classical design projects through its decorative lighting feature and Victorian design. In addition to its illumination feature, it also covers the defects in floor and wall joints. It prevents dirt accumulation and harmful organisms to provide hygienic and healthy use for many years. With the hollow area in its design, it collects the telephone, electricity and internet cables to organize your environment. It is extremely durable and long-lasting since it is produced from high quality raw material and has thick walls. Unlike its competitors, it stands out with its coating thickness and quality of anodizing, and with its pre-treatment application that provides resistance to corrosion in electrostatic powder painting. Leux brings classical appearance and modern lighting together. Leux aluminium LED skirting board can be easily installed by fixing the rear profile to the wall with screws and installing the LED strips to the grooves then the driver. Application will be completed by mounting the front cover profile with its snap lock system along with the diffusers. According to the application area, LED strips can be used inside both grooves, top groove or bottom groove separately. For flush with wall application, wood planks, drywall or ceramic platings can be placed on the top of the product. Corners can be assembled by cutting profile to 45 degree. Special covers can be used to block the unwanted light in corner edges. It is available in 2500mm length and 100mm height. Leux aluminum LED skirting board has matte anodized and electrostatic powder painting options. While silver anodized color coatings is available, it can also be painted to the desired RAL code with electrostatic powder painting.



Warranty

This product is under warranty for 5 years from the date of receipt except for the user errors as listed below:

- Damage caused by impact
- Damage caused by scratching
- Damage caused by abrasive substance or chemical cleaning agents contact
- Damage caused by prolonged contact with water
- Damage caused by exposure to intense temperature
- Damage caused by montage



ALLOY DATASHEET

EN AW 6463 T6 [AlMg0.7Si]

Place Of Use

The alloy EN AW-6463 is a widely used extrusion alloy, suitable for applications where only modest strength properties are required. Parts can be produced with a good surface quality, suitable for many coating operations. Typical application fields are furniture, finishing materials, windows and doors, car body finishing, facade construction, lighting columns and flagpoles.

Chemical composition according to EN573-3 (weight%, remainder Al)

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al
0,20 - 0,60	Max 0,15	0,2	Max 0,5	0,45 - 0,9	-	Max 0,05	Max 0,1	Rest

Mechanical properties according to EN755-2

Temper*	Wall Thickness e***	Yield Stress	Tensile Strength	Elongation	Brinell Hardness
-	e* mm	Rp0,2 min Mpa	Rm min Mpa	Min A50mm % - Max A %	HB**
T4	e≤50	75	125	14 - 12	46
T5	e≤50	150	110	8 - 6	60
T6	e≤50	195	160	10 - 8	74

* Temper designation according to EN515: T4-Naturally aged to a stable condition, T5-cooled from an elevated temperature forming operation and artificially aged, T6-Solution heat treated, quenched and artificially aged,

** Hardness values are for indication only,

*** For different wall thicknesses within one profile, the lowest specified properties shall be considered as valid for the whole profile cross section.

Physical properties (approximate values, 20°C)

Density (kg/m³)	Melting range (°C)	Electrical conductivity (MS/m)	Thermal conductivity (W/m.K)	Co-efficient of thermal expansion 10 ⁻⁶ /K	Modulus of elasticity (GPa)
2700	585-650	28-34	200-220	23.4	~70

Weldability¹

Gas: 3 TIG: 2 MIG: 2

Typical filler materials (EN ISO18273): SG-AlMg5Cr(A) or AlSi5, and AlMg3 when the product has to be anodised. Due to the heat input during welding the mechanical properties will be reduced by approximately 50% (ref. EN1999-1).

Machining characteristics¹: T4 Temper 3 / T5, T6 Temper 2

Coating properties¹ Hard/protective anodising: 1 / Decorative / bright / colour anodising: 2

Corrosion resistance¹ General: 1 Marine: 2

¹Relative qualification ranging from 1-very good to 6-unsuitable

Pvc Transparent Led Diffuser Strip

Saw Tolerances							Measuring tape, no angle test	Saw Tolerances (Inline Cut)							Measuring tape, no angle test
<500	>500	>1000	>1500	>2000	>3000	>4000	>4500	<500	>500	>1000	>1500	>2000	>3000	>4000	>4500
±0.3	±0.5	±1.0	±1.5	±2.0	±3.0	±4.0	±0.1%	±0.3	±0.5	±1.0	±1.5	±2.0	±3.0	±4.0	±0.1%

DIN 16941:2021-11	Tolerance of the circular diameter and chamfer heights (mm)							DIN 16941:2021-11	4 Distortion tolerance TV					
Tolerance Series	3	3-6	6-10	10-18	30-50	50-80	>50	Tolerance Line	<30	30-60	60-120	120-180	180-250	>250
2A & 2B	±0.5	±20%	±18%	±15%	±15%	±12%	±10%	2A, 3A, 4A	5°	4°	3°30'	3°	2°30'	2°

DIN 16941:2021-11	Nominal Size Range (mm)															
Tolerance Series	Tolerance of wall thickness						Tolerances of length measurements									
	1.2	1.2-2.5	2.5-4	4-6.5	6.5-10	>10	<3	3-6	6-10	10-18	18-30	30-50	50-80	80-120	120-250	250-400
2A & 2B	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8%	±0.3	±0.4	±0.5	±0.6	±0.7	±0.8	±1.0	±1.2	±2.0	±3.0

